



特点 Features

- I 功率大且坚固,耐震
High power and rugged, shock-proof
- II 散热性好
Good heat-sink
- III 电阻温度系数小,呈直线变化
Low TCR, and good linearity

应用 Applications

- I 适用于大型机械设备 Used in large-size machinery
- II 负荷测试，电力电源 Load test, power supply and electricity
- III 变频器 Frequency inverter
- IV 伺服电机及高要求等恶劣工控环境 Serve motor and other harsh industry environment

材料说明 Material Specifications

- I . 电阻丝: 铜镍合金或镍铬合金, 依据阻值大小而定
Element:Copper-nickel alloy or nickel-chromium alloy depending on resistance value
- II. 芯料: 陶瓷或滑石瓷依据物理尺寸而定 Core:Ceramic,steatite,depending on physical size
- III. 密封材料: 硅酮模压塑料 Encapsulant:Silico molded materials
- IV. 外壳: 阳极氧化铝外壳 Housing:aluminium with hard anodic coating
- V. 帽盖: 不锈钢 End Caps:stainless steel
- VI. 引出端子: 带螺纹的不锈钢棒 Standard Terminals:Threaded stainless steel terminals

MIL规范应用 Applicable MIL Specifications

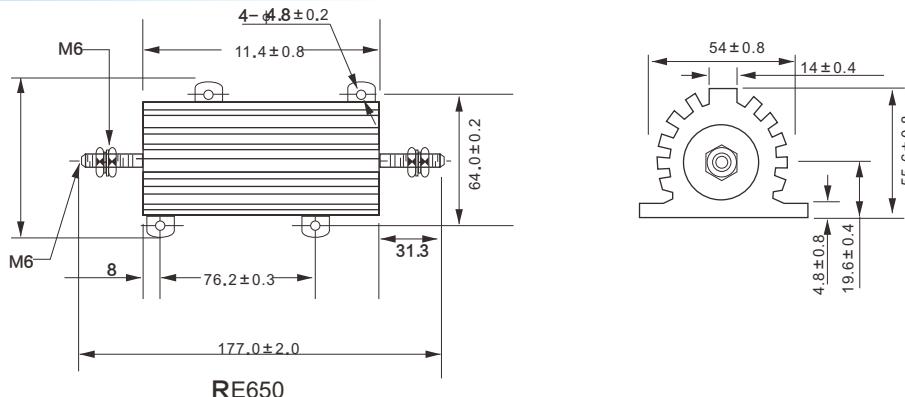
MIL-PRF-18546军用规范涵盖于基板安装功率型铝外壳电阻器。

MIL-PRF-18546 is the military specification Covering aluminum housed, chassis mount, power resistors.

无感电阻 Non-inductive resistance

可以通过无感绕制的方法得到具有相同物理和电气特性的产品，并在型号后面加注“N”的方式加以区分
Same physical and electrical characteristics as the normal one are available for non-inductive resistor, also, they are defined by adding another letter N after the model number(RE650N,for example)

尺寸构造图 Construction (mm)



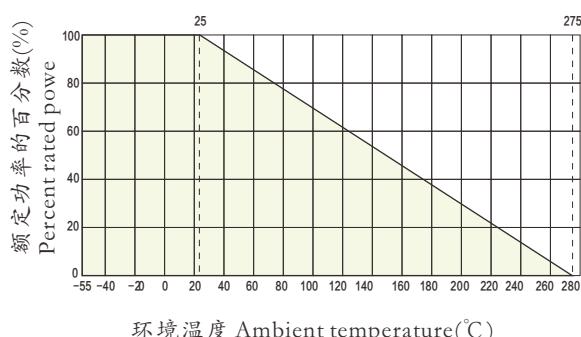
● 参考规格 Reference Standards

Q/ATK035-2002

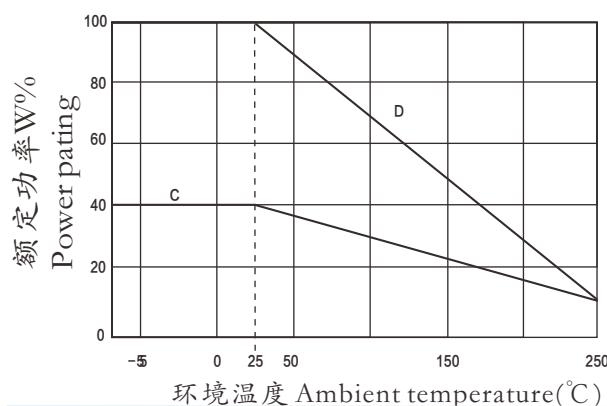
● 功率、阻值范围与耐电压 Power And Resistance etc

| 型号 Type | MIL-PR F-18546TYPE | 额定功率P25°C Rated power(W) | | 阻值范围 Resistance Range | | |
|------------|-----------------------|-----------------------------|--------------|-----------------------|---------|----------------|
| | | 民用(Civil) | 军用(Military) | ±0.25% | ±0.5% | ±1%± 5%, ±10 % |
| RE650 | - | 250 | | R10~27K | R10~27K | R10~35K7 |
| | RE80G | | 120 | - | - | |
| RE650N | - | 250 | | 1R0~8K2 | 1R0~8K2 | 1R0~17 K4 |
| | RE80N | | 120 | - | - | |

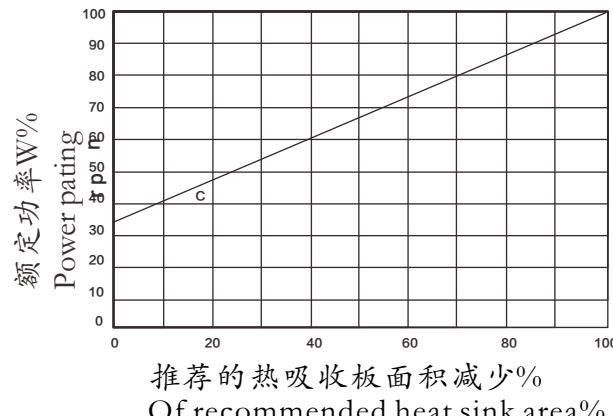
● 加热吸收板的降功耗曲线 Derating Curve of Heatsink



● 降功耗曲线 Derating Curve



● 热吸收板的降功耗曲线 Derating Curve of Heatsink



额定功率 Rated Power

RE 电阻器额定功率下工作须依据下列尺寸安装热吸收板（单位：mm）
(RE resistor power ratings are to be mounted with the following heat sink):
RE650:305×305×3.2mm(1896cm²)

环境温度与降功耗曲线

Ambient Temperature vs Derating Curve

RE 电阻器在环境温度大于25°C 时所需的降功耗曲线图。
(Derating is required for ambient temperatures above 25, see the following graph.)
C 曲线适用于没有安装热吸收板的RE 电阻器降功耗曲线；
(Curves C, apply to operation of unmounted resistors;)
D 曲线是适用于所有安装热吸收板RE 电阻器的降功耗曲线。
(Curves D applies to all types mounted with specified heat sink.)

减少热吸收板的降功耗曲线

Reduced Heat Sink Derating Curve

当推荐安装的热吸收板面积被减少时，电阻器需要降功耗使用。
(Derating is also required when recommended heat sink area is reduced.) C:RE650

● 特殊改变 Special Modifications

- I .引出端形状或材料 Terminal configurations and materials
- II .阻值公差 Resistance values and tolerances
- III .低TCR Low TCR
- IV .外壳外形 Housing configuration
- V .安装孔螺纹 Thread of mounting hole
- VI .预处理和其他附加实验 Pre-processing and other additional testing

● 性能 Performance

| 试验项目 Test Item | 单位于UNIT | 试验方法 Test Methods |
|--------------------------------|---------|--|
| 温度系数 T CR | ppm/°C | 0.1Ω ~0.99Ω: ± 50ppm/°C、± 100ppm/°C ≥1Ω: ± 20ppm/°C、± 50 ppm/°C、± 100ppm/°C |
| 绝缘电阻Insulation resistance | VAC | RE650为4500VAC |
| 短期过载 Short time overload | - | 5倍额定功率, 5秒钟 5xreter power for 5s |
| 最大工作电压Max. Working voltage | V | $\sqrt{P \cdot R}$ |
| 绝缘电阻Insulation Resistance | Ω | 干燥: ≥10000MΩ 潮湿试验: ≥1000MΩ 10000Megohm:minimum,1000Megohm:minimum after moisture test |
| 引出端强度Terminal tensile strength | N | RE650为44.1N /44.1N for RE650 |
| 可焊性Solderability | - | 符合MIL-PRF-18546标准,符合ANSI.J-STD-002标准 |
| 温度范围Temperature range | °C | -55/+250 |

● 料号编号 Ordering Information

例Example:

| | | | | |
|--------|----------|---|---|---|
| R E650 | 250 | J | 100R0 | C2 |
| 型号 | 额定功率 | 误差值 | 电阻值 | 温度系数 |
| R E650 | 650:250W | F = ± 1% G = ± 2% J = ± 5% K = ± 10% | 0R100=0.1Ω 1R00=1Ω 10R0=10Ω 100R0=100Ω | C4= ± 20PPM/°C C2= ± 50PPM/°C C1= ± 100PPM/°C |